

# Aluminum Full View Model 8855

TORSION

RESIDENTIAL AND LIGHT COMMERCIAL  
STANDARD LIFT  
WINDLOAD

## QUICK START GUIDE

### **DEFINITION OF LIGHT COMMERCIAL:**

1. Door Heights less than or equal to 8'0" ( $\leq 8'0"$ ) are considered Residential Applications.
2. Door Heights greater than 8'0" ( $> 8'0"$ ) are considered Light Commercial Applications.

If you need assistance, please call 1-866-569-3799 (press Option 1) and follow the prompts to contact a customer service representative. They will be happy to handle any questions that you may have.

## Table Of Contents

<b>Pre-Installation</b>	<b>2</b>
Important Safety Instructions	2
Removing an Existing Door and Preparing the Opening	2
<b>Breakdown of Parts</b>	<b>3</b>
<b>Door Installation Instructions</b>	<b>4</b>
<b>Counterbalance Installation Instructions</b>	<b>6</b>
<b>Maintenance</b>	<b>11</b>
Cleaning Your Garage Door	11
Operation And Maintenance	12
<b>Warranty</b>	<b>13</b>

### **IMPORTANT NOTICES!**

This **Quick Start Guide is only meant to be used as an aid** and / or introduction to garage door installation, and does not replace the complete Installation Instructions and Owner's manual available on the web at [www.Wayne-Dalton.com](http://www.Wayne-Dalton.com). Wayne Dalton highly recommends that you read and fully understand the Installation Instructions and Owner's Manual before you attempt this installation.

To avoid possible injury, read and fully understand the enclosed instructions carefully before installing and operating the garage door. Pay close attention to all warnings and notes. After installation is complete, fasten this manual near garage door for easy reference.

The complete Installation Instructions and Owner's Manual are available at no charge from:

- Your local Wayne Dalton Sales Center, or
- Online at [www.Wayne-Dalton.com](http://www.Wayne-Dalton.com), or
- By mailing to: Wayne Dalton, a division of Overhead Door Corporation, P.O. Box 67, Mt. Hope, OH., 44660

## Important Safety Instructions

**DEFINITION OF KEY WORDS USED IN THIS MANUAL:**

### **WARNING**

INDICATES A POTENTIALLY HAZARDOUS SITUATION WHICH, IF NOT AVOIDED, COULD RESULT IN SEVERE OR FATAL INJURY.

### **CAUTION**

PROPERTY DAMAGE OR INJURY CAN RESULT FROM FAILURE TO FOLLOW INSTRUCTIONS.

**IMPORTANT:** REQUIRED STEP FOR SAFE AND PROPER DOOR OPERATION.

**NOTE:** Information assuring proper installation of the door.

**READ THESE INSTRUCTIONS CAREFULLY BEFORE ATTEMPTING INSTALLATION. IF IN QUESTION ABOUT ANY OF THE PROCEDURES, DO NOT PERFORM THE WORK. INSTEAD, HAVE A TRAINED DOOR SYSTEMS TECHNICIAN DO THE INSTALLATION OR REPAIRS.**

1. READ AND FOLLOW ALL INSTALLATION INSTRUCTIONS.
2. Wear protective gloves during installation to avoid possible cuts from sharp metal edges.
3. It is always recommended to wear eye protection when using tools, otherwise eye injury could result.
4. Avoid installing your new door on windy days. Door could fall during the installation causing severe or fatal injury.
5. Doors 12'-0" wide and over should be installed by two persons, to avoid possible injury.
6. Operate door only when it is properly adjusted and free from obstructions.
7. If a door becomes hard to operate, inoperative or is damaged, immediately have necessary adjustments and/ or repairs made by a trained door system technician using proper tools and instructions.
8. DO NOT stand or walk under a moving door, or permit anybody to stand or walk under an electrically operated door.
9. DO NOT place fingers or hands into open section joints when closing a door. Use lift handles/ gripping points when operating door manually.
10. DO NOT permit children to operate garage door or door controls. Severe or fatal injury could result should the child become entrapped between the door and the floor.
11. Due to constant extreme spring tension, do not attempt any adjustment, repair or alteration to any part of the door, especially to springs, spring brackets, bottom corner brackets, fasteners, counterbalance lift cables or supports. To avoid possible severe or fatal injury, have any such work performed by a trained door systems technician using proper tools and instructions.
12. On electrically operated doors, pull down ropes must be removed and locks must be removed or made inoperative in the open (unlocked) position.
13. Top section of door may need to be reinforced when attaching an electric opener. Check door and/ or opener manufacturer's instructions.
14. Visually inspect door and hardware monthly for worn and or broken parts. Check to ensure door operates freely.
15. Test electric opener's safety features monthly, following opener manufacturer's instructions.
16. NEVER hang tools, bicycles, hoses, clothing or anything else from horizontal tracks. Track systems are not intended or designed to support extra weight.
17. This door may not meet the building code wind load requirements in your area. For your safety, you will need to check with your local building official for wind load code requirements and building permit information.
18. For windloaded doors, the wind performance is achieved via the entire door system and component substitution is not authorized without express permission by Wayne Dalton.

**NOTE:** It is recommended that 5/16" lag screws are pilot drilled using a 3/16" drill bit, prior to fastening.





### **CAUTION**

IF ANY PART OF THE DOOR IS TO BE INSTALLED ONTO PRESERVATIVE-TREATED WOOD, PTFE-COATED OR STAINLESS STEEL FASTENERS MUST BE OBTAINED AND USED. REPLACEMENT FASTENERS MUST BE OF AT LEAST EQUAL STRENGTH AND SIZE AS ORIGINAL FASTENERS. IF THE ORIGINAL FASTENER WAS RED-HEAD, THE REPLACEMENT FASTENER MUST BE RED-HEAD ALSO. CONTACT WAYNE DALTON FOR FASTENER STRENGTH VALUES IF NEEDED.

### **WARNING**

**IMPACT GUNS ARE NOT RECOMMENDED. WHEN INSTALLING 5/16" LAG SCREWS USING AN ELECTRIC DRILL/ DRIVER, THE DRILL/ DRIVERS CLUTCH MUST BE SET TO DELIVER NO MORE THAN 200 IN-LBS OF TORQUE. FASTENER FAILURE COULD OCCUR AT HIGHER SETTINGS.**

**IMPORTANT:** RIGHT AND LEFT HAND IS DETERMINED INSIDE THE BUILDING LOOKING OUT.

Potential Hazard	Effect	Prevention
 <p>Moving door</p>	 <b>WARNING</b> Could result in Death or Serious Injury	Keep people clear of opening while Door is moving.  Do <b>NOT</b> allow children to play with the Door Opener.  Do <b>NOT</b> operate a Door that jams or one that has a broken spring.
 <p>High tension spring</p>	 <b>WARNING</b> Could result in Death or Serious Injury	Do <b>NOT</b> try to remove, install, repair or adjust springs or anything to which door spring parts are fastened, such as, wood blocks, steel brackets, cables or other like items.  Installations, repairs and adjustments must be done by a trained door system technician using proper tools and instructions.

## Removing an Existing Door and Preparing the Opening

**IMPORTANT:** COUNTERBALANCE SPRING TENSION MUST ALWAYS BE RELEASED BEFORE ANY ATTEMPT IS MADE TO START REMOVING AN EXISTING DOOR.

### **WARNING**

**A POWERFUL SPRING RELEASING ITS ENERGY SUDDENLY CAN CAUSE SEVERE OR FATAL INJURY. TO AVOID INJURY, HAVE A TRAINED DOOR SYSTEMS TECHNICIAN, USING PROPER TOOLS AND INSTRUCTIONS, RELEASE THE SPRING TENSION.**

To avoid possible injury and to insure proper installation, it's highly recommended that you read and fully understand the complete instructions on removing an Existing Door & Preparing the Opening. These are available for download at [www.Wayne-Dalton.com](http://www.Wayne-Dalton.com) or at your local Wayne Dalton Sales Center.

**WEATHERSTRIPS (MAY NOT BE INCLUDED):**

Depending on the size of your door, you may have to cut or trim the weatherstrips (if necessary) to properly fit into the header and jambs.

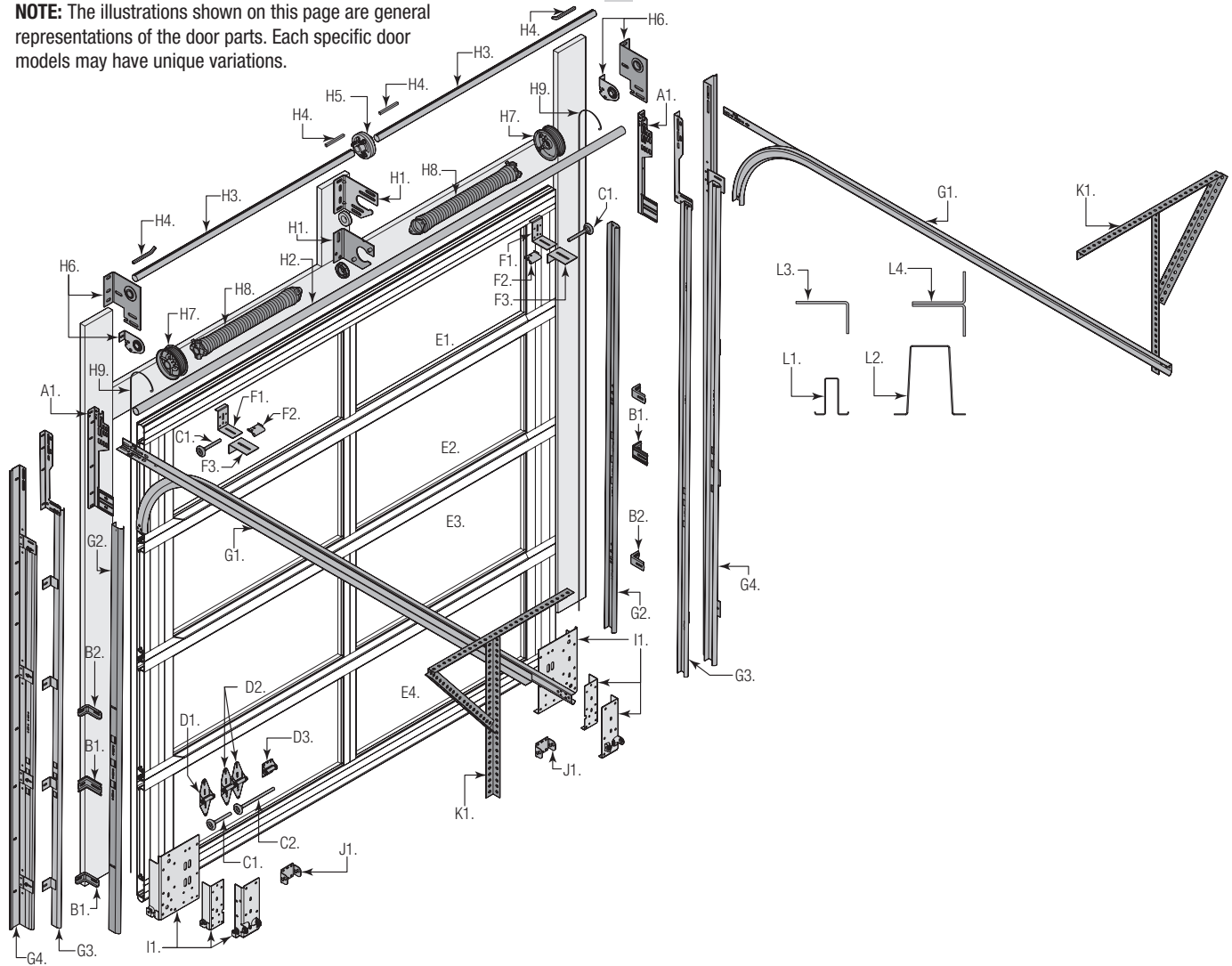
**NOTE:** If nailing product at 40°F or below, pre-drilling is required.

**NOTE:** Do not permanently attach weatherstrips to the header and jambs at this time.

For the header, align the weatherstrip 1/8" to 1/4" inside the header edge, and temporarily secure it to the header with equally spaced nails. Starting at either side of the jamb, fit the weatherstrip up tight against the temporarily attached weatherstrip in the header and 1/8" to 1/4" inside the jamb edge. Temporarily secure the weatherstrip with equally spaced nails. Repeat for other side. This will keep the bottom section from falling out of the opening during installation. Equally space nails approximately 12" to 18" apart.

# BREAKDOWN OF PARTS

**NOTE:** The illustrations shown on this page are general representations of the door parts. Each specific door models may have unique variations.



## A. FLAG ANGLES (AS REQUIRED):

A1. Fully Adjustable (F.A.) Flag Angles

## B. JAMB BRACKETS (AS REQUIRED):

B1. Fully Adjustable (F.A.) Jamb Brackets

B2. Windload Jamb Brackets

## C. TRACK ROLLERS (AS REQUIRED):

C1. Short Stem Track Rollers / C2. Long Stem Track Rollers

## D. GRADUATED END HINGES:

D1. Single Graduated End Hinges (S.E.H.), Industry Standard

D2. Double Graduated End Hinges (D.E.H.), Industry Standard

D3. Center Hinges (As Required)

## E. STACKED SECTIONS:

E1. Top Section

E2. Intermediate(s) Section

E3. Lock Section

E4. Bottom Section

## F. TOP FIXTURES:

F1. Top Fixture Bases

F2. Top Fixture Slides

F3. "L" Reinforcing Brackets (As Required)

## G. TRACKS (AS REQUIRED):

G1. Left Hand and Right Hand Horizontal Track Assemblies

G2. Left Hand and Right Hand Vertical Tracks

G3. Left Hand and Right Hand Vertical Track Assemblies

G4. Left Hand and Right Hand Wall Angle Track Assemblies

## H. TORSION SPRING ASSEMBLY (AS REQUIRED):

H1. Center Bracket(s) With Center Bracket Bearing(s) (As Required)

H2. Torsion Shaft / Torsion Keyed Shaft (As Required)

H3. Torsion Keyed Shafts (As Required)

H4. Keys (As Required)

H5. Center Coupler Assembly (As Required)

H6. Left Hand And Right Hand End Bearing Brackets

H7. Left Hand And Right Hand Cable Drums

H8. Left Hand and Right Hand Torsion Springs (As Required)

H9. Counterbalance Lift Cables

## I. BOTTOM CORNER BRACKETS (AS REQUIRED):

I1. Left and Right Hand Bottom Corner Brackets

## J. BOTTOM CORNER BRACKET TRACK ROLLER CARRIERS (AS REQUIRED):

J1. Bottom Corner Bracket Track Roller Carriers

## K. REAR BACK HANGS:

K1. Left and Right Hand Rear Back Hangs Assemblies

## L. STRUTTING (AS REQUIRED):

L1. Strut

L2. 4" Strut

L3. Single Brace

L4. Double Brace

# DOOR INSTALLATION INSTRUCTIONS

Before installing your door, be certain that you have read and followed all of the instructions covered in the pre-installation section of this manual. Failure to do so may result in an improperly installed door.

**NOTE:** Reference TDS 160 for general garage door terminology at [www.dasma.com](http://www.dasma.com).

**IMPORTANT:** IF THE DOOR WILL BE EXPOSED TO A SIGNIFICANT AMOUNT OF ROAD SALT, PAINT THE BARE GALVANIZED BOTTOM WEATHER STEEL RETAINER TO INHIBIT RUSTING.

## 1 Attaching Flag Angles and Jamb Brackets To Vertical Tracks

**NOTE:** If you have Riveted Track or Angle Mount Track, skip this step.

**FOR DOORS WITH FULLY ADJUSTABLE TRACK:** Hand tighten the left hand flag angle to the left hand vertical track using (2) 1/4" - 20 x 9/16" track bolts and (2) 1/4" - 20 flange hex nuts.

**NOTE:** The bottom jamb bracket is always the shortest bracket, while the center jamb bracket is the next tallest. If three jamb brackets per side are included with your door, you will have received a top jamb bracket, which is the tallest.

To attach the bottom jamb bracket, locate lower hole of the hole/ slot pattern of the 1st hole set on the vertical track. Align the slot in the jamb bracket with the lower hole of the hole/ slot pattern. Hand tighten jamb bracket using (1) 1/4" - 20 x 9/16" track bolt and (1) 1/4" - 20 flange hex nut.

Place the center jamb bracket over the lower hole of the hole/ slot pattern that is centered between the bottom jamb bracket and flag angle of the 2nd hole set. Hand tighten jamb bracket using (1) 1/4" - 20 x 9/16" track bolt and (1) 1/4" - 20 flange hex nut.

If a top jamb bracket was included, hand tighten it to vertical track using the lower hole of the hole/ slot pattern in the 3rd hole set and (1) 1/4" - 20 x 9/16" track bolt and (1) 1/4" - 20 flange hex nut.

## 2 Attaching (WL) Jamb Brackets To Vertical Tracks

**NOTE:** If you have Riveted Track or Angle Mount Track, skip this step.

Measure the length of the vertical tracks. Using the Jamb Bracket Schedule (shown on the Windload Specification Sheet), determine the placement of the windload jamb brackets for your door height. Loosely fasten the jamb bracket to the vertical track with (1) 1/4" - 20 x 9/16" track bolt and (1) 1/4" - 20 flange hex nut. Repeat for other side.

## 3 Attaching Bottom Corner Brackets

**NOTE:** Refer to door section identification, located in the pre-installation section of this manual. Refer to Package Contents / Breakdown of Parts, to determine which bottom corner brackets you have received.

**NOTE:** Refer to the illustrations below or refer to your Windload Specification Sheet to determine if you have single end stiles or double end stiles.

Using sawhorses, lay the bottom section on a flat smooth surface. Uncoil the counterbalance lift cables and locate the left hand bottom corner bracket. Starting on the left hand side, place the cable loop into position between the two holes on the side of the left hand bottom bracket. Slide a clevis pin through the innermost hole, cable loop, and outermost hole, of the bottom corner bracket. Secure the clevis pin in place by inserting a cotter pin into the hole of the clevis pin. Bend the ends of the cotter pin outwards to secure it in place. Position the left hand bottom corner bracket to the left corner of the bottom section, making sure it is seated to the edges of the end cap. Secure the bottom corner bracket to the bottom section using 1/4" - 14 x 7/8" self drilling screws. Repeat the same process for the right hand bottom corner bracket.

**NOTE:** Refer to your Windload Specification Sheet to determine if a strut or an "L" shaped brace is required to be installed along the bottom rail of the bottom section.

Refer to the illustrations below and to your Windload Specification Sheet for the placement of your strut or a "L" shaped brace and the required number of 1/4" - 14 x 7/8" self drilling screws to be used to secure the component to the bottom rail of the bottom section.

**NOTE:** If you did not receive Track Roller Carriers, then insert a short stem track roller into each of the bottom corner brackets.

**NOTE:** Verify that the bottom weather seal (bottom seal) is aligned with door section. If there is more than 1/2" excess bottom weather seal on either side, trim bottom weather seal even with door section.

## 4 Attaching Track Roller Carrier's

**NOTE:** If you don't have track roller carriers, then skip this step. Refer to Package Contents / Breakdown of Parts, to determine if you have track roller carriers.

**NOTE:** If your door came with two track roller carriers, then one track roller carrier, short

stem track roller and spacer are required for each side.

**NOTE:** If your door came with four track roller carriers, then two track roller carriers, long stem track roller and spacer are required for each side.

Starting on left hand side of the bottom section, attach the track roller carrier with the stamp "STD" facing UP to the bottom corner bracket by aligning the four holes of the track roller carrier with the four holes in the bottom corner bracket. Secure the track roller carrier to the bottom corner bracket with (4) 1/4" - 20 x 7/8" self drilling screws. Insert the appropriate stem track roller and spacer into the inner holes of the track roller carrier(s).

**IMPORTANT:** THE TRACK ROLLER CARRIER'S INNER HOLES ARE USED ON DOORS WITH 2" TRACK APPLICATIONS; THE OUTER HOLES ARE USED ON DOORS WITH 3" TRACK APPLICATIONS.

## 5 Attaching Hinges

**NOTE:** Refer to door section identification, located in the pre-installation section of this manual.

**NOTE:** The graduated hinges can be identified by the number stamped onto their lower hinge leaf.

The graduated end hinge sequence is dependent on your track size (2" or 3"). Refer to Graduated End Hinge Schedule.

**NOTE:** Refer to the illustrations below or refer to your Windload Specification Sheet to determine if you have single end stiles or double end stiles.

Graduated End Hinge Schedule		
Section Type	Graduated End hinge Number	
	2" Track	3" Track
Intermediate VII	#9	#11
Intermediate VI	#8	#10
Intermediate V	#7	#9
Intermediate IV	#6	#8
Intermediate III	#5	#7
Intermediate II	#4	#6
Intermediate I	#3	#5
Lock	#2	#4
Bottom	#1	#3

**IF YOU HAVE SINGLE END STILES:** Locate the bottom section, (2) #1/#3 graduated end hinges for the end stiles. Starting on the left hand side of the bottom section, align the lower hinge leaf of the #1/#3 graduated end hinge over the two punch marks, located at the top of the single end stile. Attach lower hinge leaf to the section using (2) 1/4" - 14 x 7/8" self drilling screws. Repeat the same process for the right hand side. Place a short stem track roller into each graduated end hinges.

**IF YOU HAVE DOUBLE END STILES:** Locate the bottom section, (2) #1/#3 graduated end hinges for the end. Starting on the left hand side of the bottom section, align the lower hinge leaf of the #1/#3 graduated end hinge over the two punch marks, located at the top of the double end stile. Attach lower hinge leaf to the section using (4) 1/4" - 14 x 7/8" self drilling screws. Repeat the same process for the right hand side. Place a long stem track roller into each graduated end hinges.

**TO INSTALL CENTER HINGES ON SECTIONS WITH NO FINIS:** Place the center hinge over the center stile, using the center line of the stile as a guide. Secure the center hinge to the section using (2) 1/4" - 14 x 7/8" self drilling screws. Repeat the same process for other center hinge(s).

**IMPORTANT:** ONCE THE 1/4" - 14 X 7/8" SELF DRILLING SCREWS ARE SNUG AGAINST THE LOWER HINGE LEAFS, TIGHTEN AN ADDITIONAL 1/4 TO 1/2 TURN TO RECEIVE MAXIMUM DESIGN HOLDING POWER.

**IMPORTANT:** PUSH & HOLD THE HINGE LEAF SECURELY AGAINST THE SECTION WHILE SECURING WITH 1/4" - 14 X 7/8" SELF DRILLING SCREWS. THERE SHOULD BE NO GAP BETWEEN THE HINGE LEAF AND THE SECTION.

Repeat graduated end hinge and center hinge attachment using the appropriate graduated end hinges for all remaining sections, except for the top section.

**IMPORTANT:** WHEN PLACING TRACK ROLLERS INTO THE #2 GRADUATED END HINGES AND HIGHER, THE TRACK ROLLER GOES INTO HINGE TUBE FURTHEST AWAY FROM SECTION.

## 6 Attaching Top Fixtures

**NOTE:** Refer to Door Section Identification / Breakdown of Parts.

**NOTE:** If your door came with two top fixtures, then one top fixture and a short stem track roller are required for each side.

**NOTE:** If your door came with four top fixtures, then two top fixtures and a long stem track roller are required for each side.

Loosely secure the top fixture slide and the "L" reinforcement bracket (if applicable) to the top fixture base using (1) 5/16" - 18 x 3/4" carriage bolt and (1) 5/16" - 18 hex nut, as

shown. Repeat for other top fixture assembly(s). Using sawhorses, lay the top section on a flat smooth surface. Starting on the left hand side of the top section, align the lip of the top fixture base on top of the corner of the top section and even with the edge of the section. Fasten to the top section using (4) 1/4" - 14 x 7/8" self drilling screws. Fasten the "L" reinforcement bracket (if applicable) to the section using (1) 1/4" - 14 x 7/8" self drilling screw. Repeat the same process for other top fixture assembly(s). Insert short/long stem track roller into top fixture slide(s). The top fixture assembly will be tightened and adjusted later, in step, Adjusting Top Fixtures.

**NOTE:** Refer to your Windload Specification Sheet to determine if a strut is required to be installed along the top rail of the top section.

Refer to the Windload Specification Sheet for the required number of 1/4" - 14 x 7/8" self drilling screws to be used to secure the strut to the top rail of the top section.

## 7 Pre-Angle Attachment

**NOTE:** Refer to your Windload Specification Sheet to determine if a single or double angle is required to be installed along the lower rail of the section.

**NOTE:** The single or double angles will have pre-punched holes. The aluminum fins will not.

Using the appropriate section, position the long leg of the angle on top of the fin. Center the angle from side to side on the fin surface. Temporarily clamp the angle to the fin to hold it in place. Using the angle as a template, mark the hole locations onto the fin. Remove the angle from the fin. Drill through the fin at each marked hole location using a 5/16" drill bit.

### CAUTION

BE CAREFUL TO KEEP DRILL STRAIGHT WHEN DRILLING. SECTION DAMAGE CAN RESULT FROM FAILURE TO KEEP THE DRILL STRAIGHT.

**IMPORTANT:** REMOVE ALL BURRS FROM THE DRILLED HOLES BEFORE PROCEEDING TO NEXT STEP.

Repeat the same process for other sections.

## 8 Positioning Bottom Section

Center the bottom section in the door opening. Level the section using wooden shims (if necessary) under the bottom section. When the bottom section is leveled, temporarily hold it in place by driving a nail into the jamb and bending it over the edge of the bottom section on both sides.

## 9 Attaching Wall Angle Seals

**NOTE:** If you don't have wall angle seals, then skip this step. Refer to Package Contents and or illustrations below, to determine which wall angle seals you have received.

Starting with the left hand wall angle, align the profile of the wall angle seal with the inside edge of wall angle. Next, slide wall angle seal over the inside edge of wall angle until seal is flush up against the edge of wall angle, as shown. Repeat the same process for the right hand side wall angle.

## 10 Attaching Vertical Tracks To Jamb

**NOTE:** Depending on your door, you may have Fully Adjustable Flag Angles, Riveted Vertical Track Assemblies or you may have Angle Mount Vertical Track Assemblies. Refer to Package Contents / Breakdown of Parts, to determine which Flag Angles / Vertical Track Assemblies you have.

**IMPORTANT:** IF YOUR DOOR IS TO BE INSTALLED PRIOR TO A FINISHING CONSTRUCTION OF THE BUILDING'S FLOOR, THE VERTICAL TRACKS AND THE DOOR BOTTOM SECTION ASSEMBLY SHOULD BE INSTALLED SUCH THAT WHEN THE FLOOR IS CONSTRUCTED, NO DOOR OR TRACK PARTS ARE TRAPPED IN THE FLOOR CONSTRUCTION.

**IMPORTANT:** THE TOPS OF THE VERTICAL TRACKS MUST BE LEVEL FROM SIDE TO SIDE. IF THE BOTTOM SECTION WAS SHIMMED TO LEVEL IT, THE VERTICAL TRACK ON THE SHIMMED SIDE MUST BE RAISED THE HEIGHT OF THE SHIM.

**NOTE:** Make sure the counterbalance lift cable is located between the track rollers and the door jamb.

Starting on the left hand side of the bottom section, remove the nail. Position the left hand vertical track assembly over the track rollers of the bottom section and install, as shown. Drill 3/16" pilot holes into the door jamb for the lag screws.

**FOR FULLY ADJUSTABLE FLAG ANGLES:** Loosely fasten jamb brackets and flag angle to the jamb using 5/16" x 1-5/8" lag screws. Tighten lag screws, securing the bottom jamb bracket to jamb, maintain 3/8" to 5/8" spacing, between the bottom section and vertical track. Hang counterbalance lift cable over flag angle. Repeat same process for other side.

**FOR RIVETED VERTICAL TRACK ASSEMBLY:** Loosely fasten jamb brackets and flag angle to the jamb using 5/16" x 1-5/8" lag screws. Tighten lag screws, securing the bottom jamb bracket to jamb, maintain 3/8" to 5/8" spacing as shown between the bottom section and vertical track. Hang counterbalance lift cable over flag angle. Repeat same process for other

side.

**FOR ANGLE MOUNT VERTICAL TRACK ASSEMBLY:** Loosely fasten the slots in the wall angle to the jamb using 5/16" x 1-5/8" lag screws. Tighten lag screws, securing the bottom slot in the wall angle, maintain 3/8" to 5/8" spacing as shown between the bottom section and vertical track. Hang counterbalance lift cable over angle mount. Repeat same process for other side.

## 11 Stacking Sections

**NOTE:** Refer to door section identification, located in the pre-installation section of this manual.

**NOTE:** The sections can be identified by the graduation of the installed graduated end hinges. The smallest graduated end hinge on section should be stacked on top of the bottom section, with each graduated end hinge increasing as the sections are stacked, see Breakdown of Parts.

**NOTE:** Make sure graduated end and center hinges are flipped down, when stacking another section on top.

With assistance, lift second (Lock) section and guide the track rollers into the vertical tracks. Lower section until it is seated against bottom section. Flip hinges up. Fasten center hinge(s) first; then graduated end hinges last using 1/4" - 14 x 7/8" self-drilling screws.

Repeat same process for other sections, except top section.

**IMPORTANT:** PUSH & HOLD THE UPPER HINGE LEAFS SECURELY AGAINST THE SECTIONS WHILE SECURING WITH 1/4" - 14 X 7/8" SELF-DRILLING SCREWS. THERE SHOULD BE NO GAP BETWEEN THE HINGE LEAFS AND THE SECTIONS.

## 12 Pull Handles

On the inside of bottom section, locate the bottom horizontal rail. Using the illustrations below, position and center the pull handle on the bottom section, as shown.

**IMPORTANT:** THE PULL HANDLE(S) NEEDS TO BE HORIZONTALLY ALIGNED WITH THE BOTTOM SECTION RAIL.

Using the holes in the lift handle as a template, mark the hole locations onto the section surface. Drill 9/32" diameter holes straight through the entire section at each marked location.

### CAUTION

BE CAREFUL TO KEEP DRILL STRAIGHT WHEN PRE-DRILLING. SECTION DAMAGE CAN RESULT FROM FAILURE TO KEEPING THE DRILL STRAIGHT.

Assemble the pull handle to the inside of bottom section using (2) 1/4" - 20 x 5/8" self drilling screws. Now using the pre-drilled holes, assemble the pull handle to the outside of bottom section using (2) 1/4" - 20 x 5/8" self drilling screws. If applicable, repeat the same process for other pull handles.

## 13 Lift Handles

On the inside of the lock (second) section, locate the vertical center stile. Using the illustrations below, position and center the lift handle on the lock (second) section, as shown.

**IMPORTANT:** THE LIFT HANDLE(S) NEEDS TO BE VERTICALLY ALIGNED WITH THE CENTER STILE.

**IMPORTANT:** THE DISTANCE BETWEEN THE PULL HANDLE(S) AND THE MIDDLE OF THE LIFT HANDLE(S) MUST BE 20" MINIMUM TO 30" MAXIMUM. IF NECESSARY, REPOSITION THE UPPER LIFT HANDLE(S) TO STAY WITHIN THE REQUIRED DIMENSION.

Using the holes in the lift handle as a template, mark the hole locations onto the section surface. Drill 9/32" diameter holes straight through the entire section at each marked location.

### CAUTION

BE CAREFUL TO KEEP DRILL STRAIGHT WHEN PRE-DRILLING. SECTION DAMAGE CAN RESULT FROM FAILURE TO KEEPING THE DRILL STRAIGHT.

Assemble the lift handle to the lock (second) section using (2) 1/4" - 20 x 5/8" self drilling screws. If applicable, repeat the same process for other lift handle. Now using the pre-drilled holes, assemble the lift handle to the outside of bottom section using (2) 1/4" - 20 x 5/8" self drilling screws. If applicable, repeat the same process for other lift handles.

**IMPORTANT:** THE LIFT HANDLE(S) AND THE PULL HANDLE(S) NEED TO BE VERTICALLY ALIGNED.

### WARNING

TO AVOID POSSIBLE INJURY, LIFT HANDLE(S) THAT ARE INSTALLED WITHIN 4 INCHES (102MM) OF A SECTION INTERFACE SHALL PROMOTE VERTICAL ORIENTATION OF THE HAND.

## 14 Stacking Top Section

Place the top section in the opening. Temporarily secure the top section by driving a nail into the header near the center of the door and bending it over the top section. Now, flip up the graduated end hinge and center hinge leaves, hold tight against section, and fasten center hinges first and end hinges last (refer to step, Stacking Sections). Vertical track alignment is critical. For 2" track, position flag angle / wall angle between 1-11/16" (43 mm) to 1-3/4" (44 mm) from the edge of the door; tighten the bottom lag screw. For 3" track, position flag angle / wall angle between 2-3/16" (56 mm) to 2-1/4" (57 mm) from the edge of the door; tighten the bottom lag screw.

Flag angles / wall angles must be parallel to the door sections. Repeat same process for other side.

**IMPORTANT:** THE DIMENSION BETWEEN THE FLAG ANGLES MUST BE:

**FOR 2" TRACK APPLICATIONS:** door width plus 3-3/8" (86mm) to 3-1/2" (89 mm) for smooth, safe door operation.

**FOR 3" TRACK APPLICATIONS:** door width plus 4-7/8" (124mm) to 5" (127 mm) for smooth, safe door operation.

Complete the vertical track installation by securing the jamb bracket(s) or slots in the wall angle and tightening the other lag screws. Push the vertical track against the track rollers so that the track rollers are touching the deepest part of the curved side of the track; tighten all the track bolts and nuts. Repeat for other side.

## 15 Attaching Horizontal Tracks

**NOTE:** Depending on your door, you may have Fully Adjustable Flag Angles, Riveted Vertical Track Assemblies or you may have Angle Mount Vertical Track Assemblies. Refer to Package Contents / Breakdown of Parts, to determine which Flag Angles / Vertical Track Assemblies you have.

### WARNING

**DO NOT RAISE DOOR UNTIL HORIZONTAL TRACKS ARE SECURED AT REAR, AS OUTLINED IN STEP, REAR BACK HANGS, OR DOOR COULD FALL FROM OVERHEAD POSITION CAUSING SEVERE OR FATAL INJURY.**

**IMPORTANT:** PRIOR TO INSTALLING THE HORIZONTAL TRACKS, USE CABLES OR CHAINS TO TEMPORARILY SUSPEND THE REAR PORTION OF HORIZONTAL TRACKS.

### WARNING

**DO NOT USE ROPES, SINCE EDGES OF HORIZONTAL TRACKS AND ANGLES ARE VERY SHARP.**

**IF YOU HAVE FLAG ANGLES:** To install horizontal track, place the curved end over the top track roller of the top section. Align the bottom of the horizontal track with the top of the vertical track. Tighten the horizontal track to the flag angle with (2) 1/4" - 20 x 9/16" track bolts and (2) 1/4" - 20 flange hex nuts.

**IF YOU HAVE ANGLE MOUNT:** To install horizontal track, place the curved end over the top track roller of the top section. Align the bottom of the horizontal track with the top of the vertical track. Tighten the horizontal track to the angle mount with (2) 1/4" - 20 x 9/16" track bolts and (2) 1/4" - 20 flange hex nuts.

Next level the horizontal track assembly and bolt the horizontal track angle to the first encountered slot in the flag angle / angle mount using (1) 3/8" - 16 x 3/4" truss head bolt and (1) 3/8" - 16 hex nut. Repeat for other side. Remove nail that was temporarily holding the top section in position.

**IMPORTANT:** FAILURE TO REMOVE NAIL BEFORE ATTEMPTING TO RAISE DOOR COULD CAUSE PERMANENT DAMAGE TO TOP SECTION.

## 16 Adjusting Top Fixtures

With horizontal tracks installed, you can now adjust the top fixtures. Vertically align the top section of the door with the lower sections. Once aligned, position the top fixture slide, out against the horizontal track. Maintaining the slide's position, tighten the 5/16" - 18 hex nuts to secure the top fixture slide to the top fixture base. Repeat for other side.

Next remove the nail(s) that was temporarily holding the top section in place, installed in step, Top Section.

**IMPORTANT:** FAILURE TO REMOVE NAIL(S) BEFORE ATTEMPTING TO RAISE DOOR COULD CAUSE PERMANENT DAMAGE TO TOP SECTION.

## 17 Angle Attachment

Refer to step Pre-Angle Attachment and reposition the angle back onto the fin of the section. Center the angle from side to side on the fin surface. Ensure the holes in the fin and the

holes in the angle line up with each other. Secure the angle to the fin using one 5/16" - 18 x 1" hex head bolts and one 5/16" - 18 hex nut at each hole location. Repeat the same process for other sections.

# COUNTERBALANCE INSTALLATION INSTRUCTIONS

## 18 Attaching End Bearing Brackets

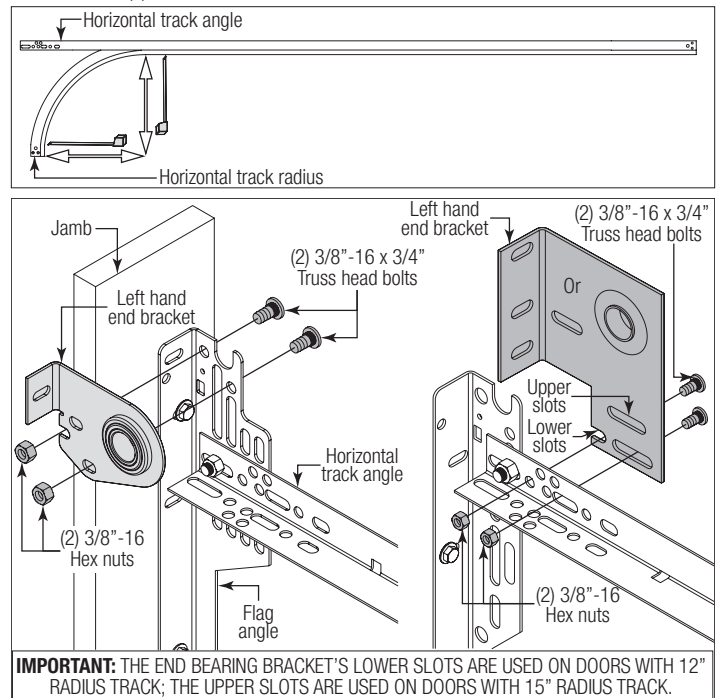
**NOTE:** Refer to Package Contents / Breakdown of Parts, to determine which End Bearing Brackets you have.

**NOTE:** Prior to fastening end bearing brackets into the door jamb, pilot drill using a 3/16" drill bit.

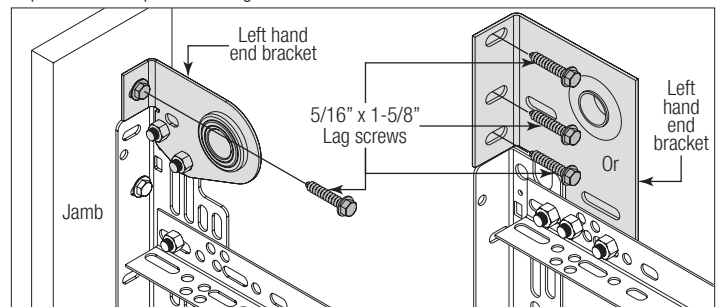
**IMPORTANT:** RIGHT AND LEFT HAND IS ALWAYS DETERMINED FROM INSIDE THE BUILDING LOOKING OUT.

**NOTE:** End bearing brackets are right and left hand.

**DEPENDING ON WHICH END BEARING BRACKET YOU HAVE:** Either attach the left hand end bearing bracket to the left hand flag angle or through either the end bearing bracket's upper / lower slots to the left hand horizontal track angle using (2) 3/8" - 16 x 3/4" truss head bolts and (2) 3/8" - 16 nuts, as shown.



Secure the top of the end bearing bracket to the jamb using 5/16" x 1-5/8" lag screw(s). Repeat the same process for right hand side.



## 19 Attaching Center Bracket to Wall

**NOTE:** Refer to Package Contents / Breakdown of Parts, to determine which Center Bracket(s) came with your door.

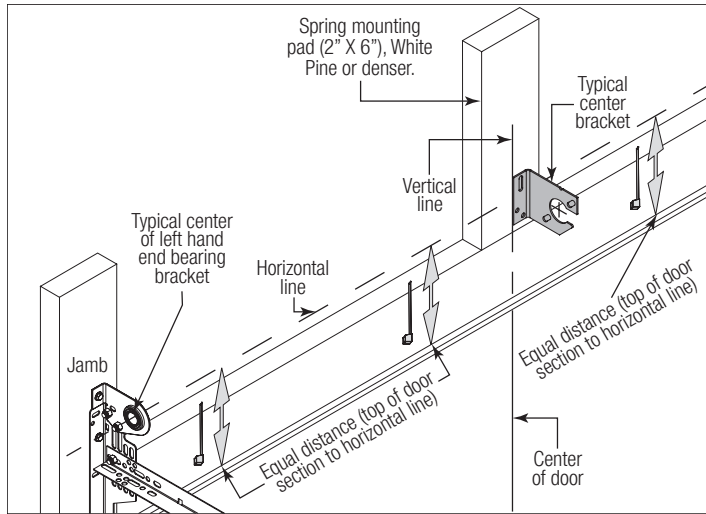
**NOTE:** Drill 3/16" pilot holes into header for the lag screws.

**NOTE:** Refer to Package Contents / Breakdown of Parts, to determine if your door came with a coupler assembly. If your door came with a coupler assembly, the mounting surface needs to be a minimum of 17" wide. The two center bearing brackets will need to be spaced 12" to 14" apart at the center of the door, as shown.

**NOTE:** If your door came with (4) springs, each of the outer springs mounting surface will need to be a minimum of 3" wide.

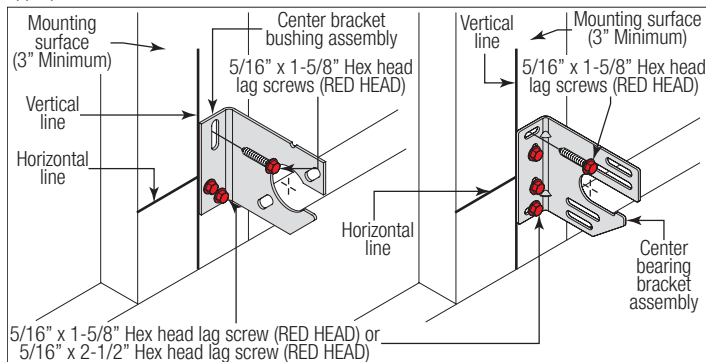
**NOTE:** If needed, measure the diameter of your springs. If you have a one piece shaft with 3-3/4" diameter springs, they do not share center brackets and do not have a coupler assembly.

First, locate the center of the door. Mark a vertical pencil line on the mounting surface above the door, at the center. Measure from the center of the bearing, in one of the end bearing brackets, downwards, to the top the door. Using that measurement, measure that distance upwards from the top of the door to the mounting surface and mark a horizontal pencil line which intersects the vertical pencil line.



**IF YOUR DOOR DID NOT COME WITH A CENTER COUPLER ASSEMBLY OR TORSION SPRINGS LESS THAN 3-3/4" ID:** Mark a vertical pencil line on the mounting surface above the door, at the center. Align the edge of the center bracket with the vertical pencil line and the center of the center bracket with the horizontal pencil line; this is to ensure the torsion shaft is level between the center and end bearing brackets.

**NOTE:** On some single spring doors, the spring can be longer than half the opening width. If your spring is longer, then the center bracket must be mounted off center for the spring to fit properly. Measure spring length adding room for spring growth during winding, to determine appropriate center bracket location.



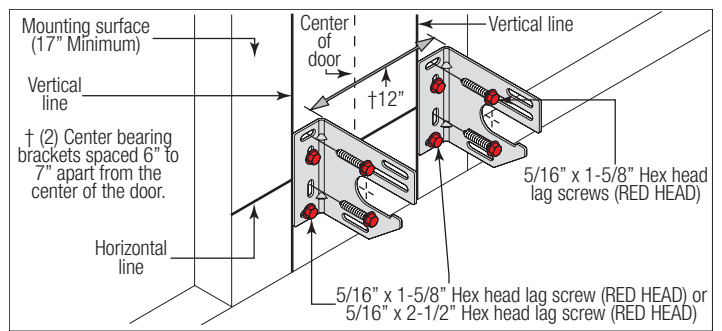
**IF YOUR DOOR DID COME WITH A CENTER COUPLER ASSEMBLY OR 3-3/4" ID TORSION SPRINGS:** Mark a vertical pencil line on the mounting surface above the door, at the center. Split the difference up and position the (2) center bearing brackets apart from each other. Mark two vertical pencil lines, one for each center bearing bracket onto the mounting surface above the door.

**NOTE:** If your door came with a center coupler assembly or if it utilizes 3-3/4" springs, the springs will not share a center bracket.

**NOTE:** If your door has (4) springs, split the distance between the center of the door and the end bracket on each side to locate the intermediate center brackets.

Attach each of the center bracket(s) to the mounting surface, using 5/16" RED HEAD lag screws, as shown.

**IMPORTANT:** USE A 5/16" X 2-1/2" RED HEAD LAG SCREW INSTEAD OF THE 5/16" X 1-5/8" RED HEAD LAG SCREW IF MOUNTING SURFACE IS COVERED BY DRYWALL. THE LAG SCREW MUST BE ATTACHED THROUGH THE BOTTOM HOLE OF THE CENTER BRACKET(S). IF MOUNTING SURFACE IS A 2" X 6" BOARD INSTALLED ON TOP OF MASONRY, DRILL A CLEARANCE HOLE IN MASONRY FOR THE 5/16" X 2-1/2" RED HEAD LAG SCREWS.



## 20 Torsion Spring Assembly

**NOTE:** Refer to the Package Contents and or Breakdown of Parts to determine if your door came with a coupler assembly.

**IMPORTANT:** RIGHT AND LEFT HAND IS ALWAYS DETERMINED FROM INSIDE THE BUILDING LOOKING OUT.

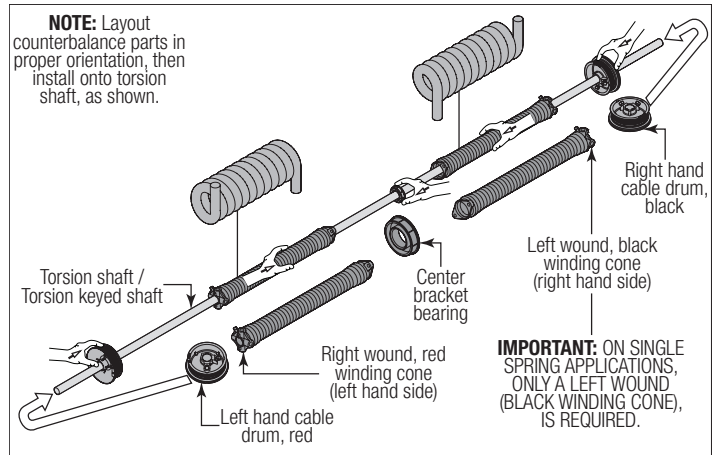
**IMPORTANT:** IDENTIFY THE TORSION SPRINGS PROVIDED AS EITHER RIGHT WOUND (RED WINDING CONE), WHICH GOES ON THE LEFT HAND SIDE OR LEFT WOUND (BLACK WINDING CONE), WHICH GOES ON THE RIGHT HAND SIDE.

**IMPORTANT:** ON SINGLE SPRING APPLICATIONS, ONLY A LEFT WOUND (BLACK WINDING CONE), IS REQUIRED.

**NOTE:** The set screws used on all winding cones and cable drums are colored red. DO NOT identify right and left hand by the set screw color.

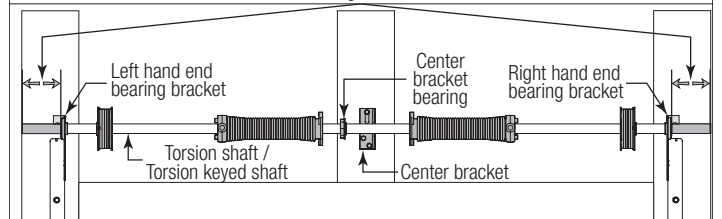
**IF YOU DON'T HAVE A COUPLER ASSEMBLY:** Facing the inside of the door, lay the torsion shaft / torsion keyed shaft on the floor. Lay the torsion spring with the black winding cone and the black cable drum at the right end of the torsion shaft / torsion keyed shaft. Lay the torsion spring with the red winding cone and the red cable drum at the left end of the torsion shaft / torsion keyed shaft. Slide the center bracket bearing onto the torsion shaft / torsion keyed shaft followed by the torsion springs and cable drums.

**IMPORTANT:** THE CENTER BRACKET BEARING, TORSION SPRINGS, AND CABLE DRUMS MUST BE POSITIONED, AS SHOWN.

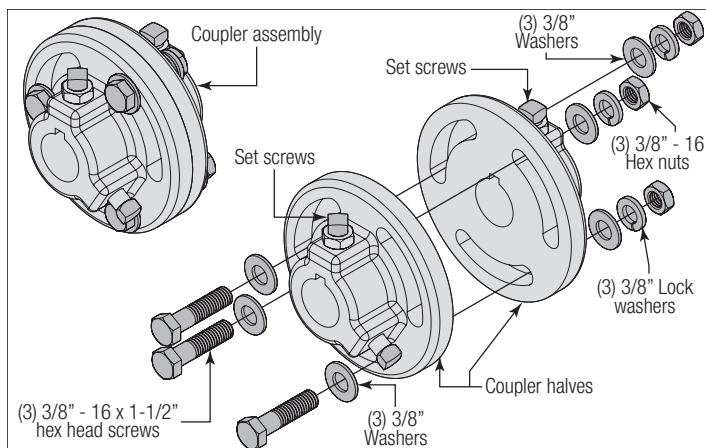


With assistance, pick up the torsion spring assembly and slide one end of the torsion shaft / torsion keyed shaft through one end bearing bracket. Lay the middle of the torsion shaft / torsion keyed shaft into the center bracket. Slide the other end of the torsion shaft / torsion keyed shaft into the other end bearing bracket.

**NOTE:** Position the torsion shaft so that equal amounts of the shaft extend from each end bearing bracket.



**IF YOU HAVE A COUPLER ASSEMBLY:** Disassemble the coupler assembly by removing the (3) 3/8" - 16 x 1-1/2" hex head screws, (6) 3/8" washers, (3) 3/8" lock washers and the (3) 3/8" - 16 hex nuts from the coupler halves. Loosen the set screws. Set the components aside.



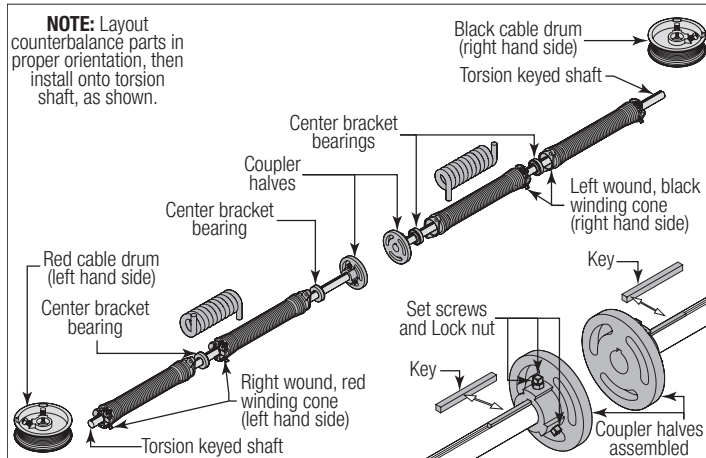
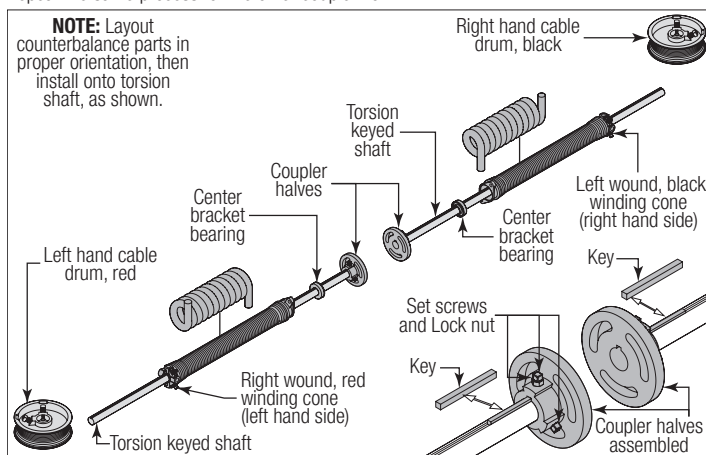
Facing the inside of the door, lay the (2) torsion keyed shafts on the floor. One torsion keyed shaft on the left hand side and the other torsion keyed shaft on the right hand side. Starting on the left hand side, lay one of the coupler halves, the center bracket bearing, torsion spring with the red winding cone and the red cable drum at the left end of the torsion keyed shaft. Next on the right hand side, lay the other coupler half, center bracket bearing, the torsion spring with the black winding cone, and the black cable drum at the right end of the torsion keyed shaft. Slide the coupler halves, center bracket bearings onto the torsion keyed shafts followed by the torsion springs and the cable drums, as shown.

**IMPORTANT:** THE COUPLER HALVES, CENTER BRACKET BEARINGS, TORSION SPRINGS, CABLE DRUMS MUST BE POSITIONED, AS SHOWN.

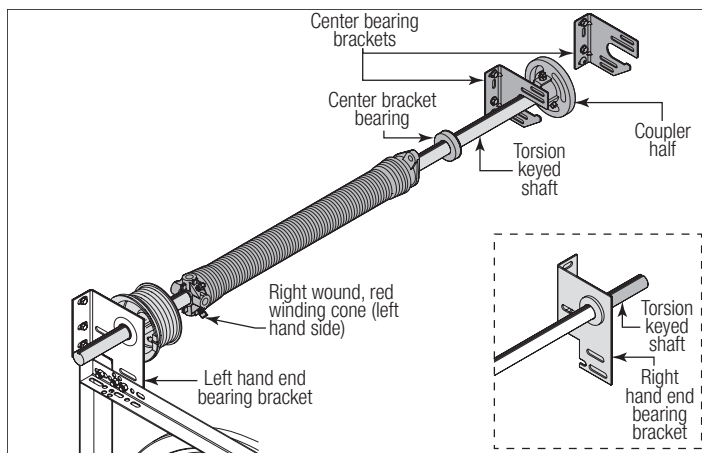
Slide the flat edge of the coupler half flush with the side edge of the torsion keyed shaft. Insert (1) key into the slot of both the coupler half and the slot in the torsion keyed shaft. Tighten the (2) set screws and the locking nut to secure the coupler half to the torsion keyed shaft, as shown.

**NOTE:** Tighten the set screws to 14-15 ft-lbs (Once set screws contact the shaft, tighten screws an additional 1/2 turn).

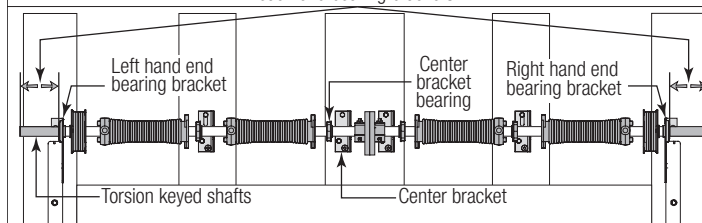
Repeat the same process for the other coupler half.



With assistance and starting on the left hand side of door, pick up the left hand torsion spring assembly and slide one end of the torsion keyed shaft through the end bearing bracket. Lay the other side of the torsion keyed shaft into the center bracket. Repeat the same process for the right hand torsion spring assembly.



**NOTE:** Position both torsion keyed shafts so that equal amounts of the shafts extend from each end bearing brackets.



## 21 Attaching Springs to Center Bracket

**NOTE:** Refer to Package Contents / Breakdown of Parts, to determine which Center Bracket(s) came with your door.

**NOTE:** Refer to Package Contents / Breakdown of Parts, to determine if your door came with a coupler assembly.

**IMPORTANT:** THE SPRING WARNING TAG(S) SUPPLIED MUST BE SECURELY ATTACHED TO THE STATIONARY SPRING CONE(S) IN PLAIN VIEW. SHOULD A REPLACING SPRING WARNING TAG BE REQUIRED, CONTACT WAYNE DALTON FOR FREE REPLACEMENTS.

**NOTE:** Measure the diameter of your springs. If your spring diameter is 3-3/4", the springs do not share center brackets. If your spring diameter is either 2" or 2-5/8", then two springs will share the same center bracket, unless a coupler assembly is provided.

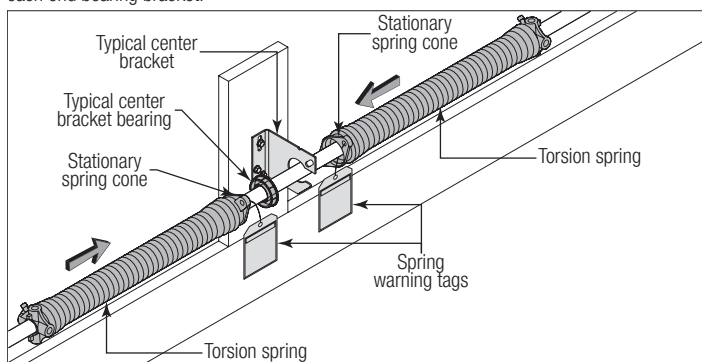
**IF YOU DON'T HAVE A COUPLER ASSEMBLY:** Slide center bracket bearing into the spring. Align the stationary spring cone(s) with the holes in the center bracket. Secure the torsion spring(s) to the center bracket with (2) 3/8" - 16 x 1-1/2" hex head bolts and (2) 3/8" - 16 nuts.

**IMPORTANT:** NEVER USE MORE THAN ONE BEARING WHEN ATTACHING TWO SPRINGS TO ONE CENTER BRACKET.

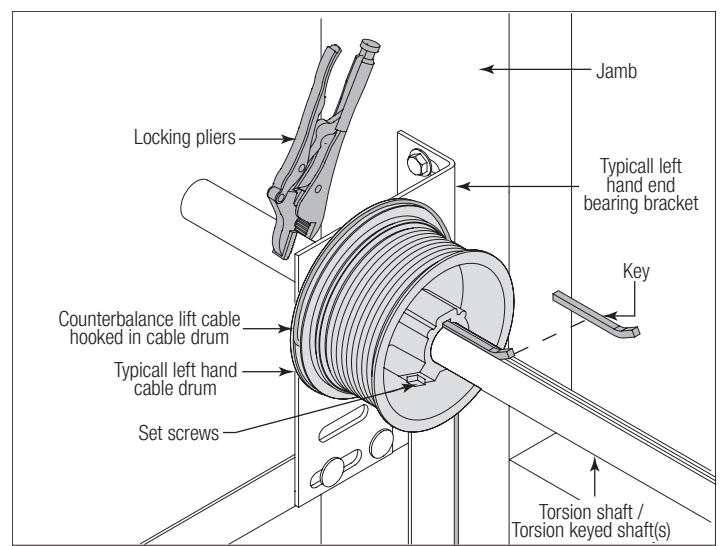
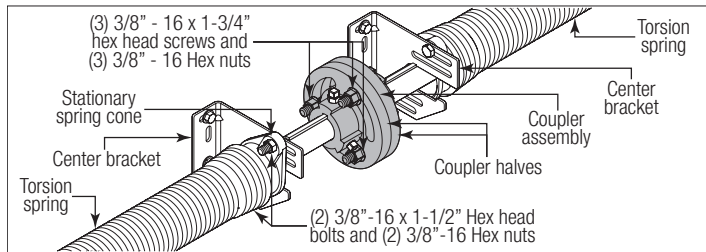
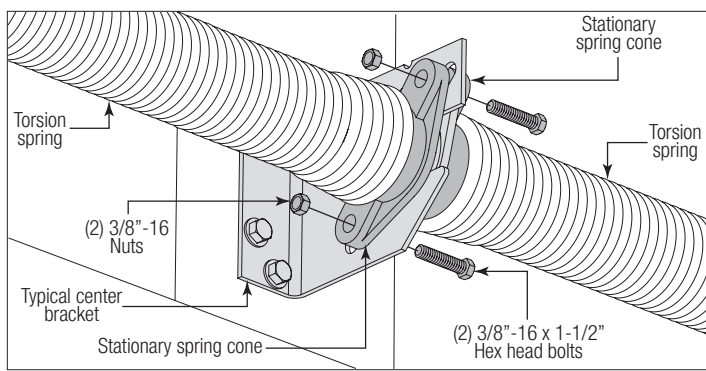
**IF YOU HAVE A COUPLER ASSEMBLY:** Slide center bracket bearing into the spring. Align the stationary spring cone with the holes in the center bracket. Secure the torsion spring to the center bracket with (2) 3/8" - 16 x 1-1/2" hex head bolts and (2) 3/8" - 16 nuts. Repeat the same process for the other center bearing bracket.

At the middle of the two center bearing brackets, re-assemble the coupler assembly by loosely fastening the coupler halves together using the (3) 3/8" - 16 x 1-1/2" hex head screws, (6) 3/8" washers, (3) 3/8" lock washers and the (3) 3/8" - 16 hex nuts, previously removed.

**NOTE:** Ensure both torsion keyed shafts have equal amounts of the shafts extending from each end bearing bracket.







## 22 Attaching Counterbalance Lift Cables

Starting on the left hand side, thread the counterbalance lift cable up and around the front side of the left hand cable drum.

**IMPORTANT:** VERIFY THAT THERE ARE NO OBSTRUCTIONS IN THE TRAVEL PATH OF THE DOOR SECTIONS OR COUNTERBALANCE LIFT CABLES.

**NOTE:** Always assemble the left hand cable and cable drum first to help maintain equal cable tension on both sides of the door.

Hook the counterbalance lift cable into the left hand cable drum. Slide the left hand cable drum up against the left hand end bearing bracket. Counterbalance lift cable should terminate at the 3 o'clock position.

**NOTE:** If you have torsion keyed shaft(s), insert (1) key into the slot of both the cable drum and the slot in the torsion keyed shaft, as shown.

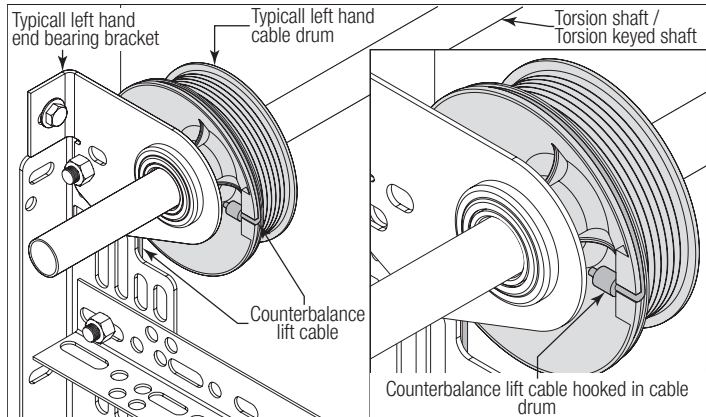
Rotate the left hand drum and torsion shaft until counterbalance lift cable is taut. Now attach locking pliers to the torsion shaft and brace locking pliers up against jamb to keep counterbalance lift cable taut. Tighten the set screws in the drum to 14-15 ft-lbs of torque (once set screws contact the torsion shaft, tighten screws an additional 1/2 turn for solid shaft and one full turn for tubular shaft). Repeat for right hand side.

**IMPORTANT:** INSPECT EACH COUNTERBALANCE LIFT CABLE MAKING SURE IT IS SEATED PROPERLY ONTO THE CABLE DRUM AND THAT BOTH COUNTERBALANCE LIFT CABLES HAVE EQUAL TENSION.

### CHECK COUNTERBALANCE LIFT CABLES FOR EQUAL TENSION:

1. Attach locking pliers to track above top roller.
2. Grasp cable at approximate mid-door height location.
3. Draw cable toward you about 1/2" to 1" and release, noting the response of the cable.
4. Repeat above steps for other cable.
5. Adjust cable tension as needed until right and left cables both respond the same.

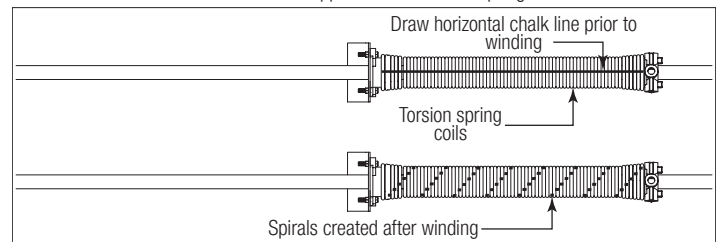
Once the counterbalance cables are set and if applicable tighten the coupler assembly together by tightening the (3) 3/8" - 16 nylon hex nuts to secure the coupler halves together.



## 23 Chalking Torsion Spring(s)

**NOTE:** If your springs have stenciling, then skip this step.

Draw a chalk line horizontally along the center of the torsion spring coil(s). As the torsion spring is wound, the chalk line will create a spiral. This spiral can be used to count and determine the number of turns that are applied on the torsion spring.



## 24 Securing Door for Spring Winding

With the door in the fully closed position, place locking pliers onto both vertical tracks just above the third track roller. This is to prevent the garage door from rising while winding springs.

**NOTE:** Check the following before attempting to wind torsion spring(s):

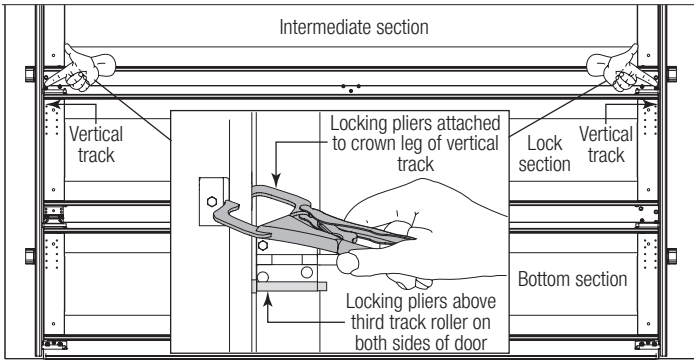
- a. Counterbalance lift cables are secured at bottom corner brackets.
- b. Counterbalance lift cables are routed unobstructed to cable drums.
- c. Counterbalance lift cables are correctly installed and wound onto cable lift drums.
- d. Counterbalance lift cables are taut and have equal tension on both sides.
- e. Cable lift drums are against end bearing brackets and set screws are tight.
- f. Torsion spring or springs are installed correctly.
- g. Review the label attached to the spring warning tag, to determine number of spring turns required.

**NOTE:** Door MUST be closed and locked when winding or making any adjustments to the torsion spring(s).

### **WARNING**

**FAILURE TO ENSURE DOOR IS IN A CLOSED POSITION AND TO PLACE LOCKING PLIERS ONTO VERTICAL TRACK CAN ALLOW DOOR TO RISE AND CAUSE SEVERE OR FATAL INJURY.**

Winding Bars (Steel Rods)	Size Of Winding Bar (Inches)	Spring Inner Diameter Used On
	1/2" dia. x 18"	2" and 2-5/8"
	5/8" dia. x 24"	3-3/4"



## 25 Winding Spring(s)

### ⚠️ WARNING

**WINDING SPRING IS AN EXTREMELY DANGEROUS PROCEDURE AND SHOULD BE PERFORMED ONLY BY A TRAINED DOOR SYSTEM TECHNICIAN USING PROPER TOOLS AND INSTRUCTIONS.**

### ⚠️ WARNING

**USE ONLY SPECIFIED WINDING BARS, AS STATED IN STEP SECURING DOOR FOR SPRING WINDING. DO NOT SUBSTITUTE WITH SCREWDRIVERS, PIPE, ETC. OTHER TOOLS MAY FAIL OR RELEASE FROM THE SPRING CONE AND CAUSE SEVERE OR FATAL INJURY.**

### ⚠️ WARNING

**PRIOR TO WINDING THE SPRING, ENSURE YOU'RE WINDING IN THE PROPER DIRECTION AS SHOWN BELOW. OTHERWISE THE SPRING FITTING MAY RELEASE FROM SPRING AND RESULT IN SEVERE OR FATAL INJURY.**

Position a ladder slightly to the side of the spring so that the winding cone is easily accessible, and so your body is not directly in line with the winding bars.

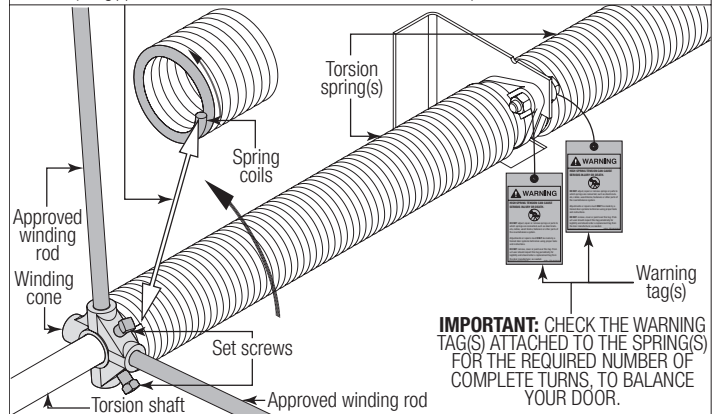
Check the label attached to the spring warning tag for the required number of complete turns to balance your door.

#### HOW TO WIND TORSION SPRINGS:

1. Insert one winding rod snugly into winding cone, to full socket depth
2. Maintaining a tight grip on the winding rod rotate it slowly in the proper direction, as shown below.
3. If there is any slippage of the winding rod in the winding cone socket, reverse the direction of winding and return the cone to its original position. Remove the winding rod from the winding cone socket. Reseat the winding rod in the socket. Start over at Step #1.
4. When the winding rod is vertical above the winding cone, insert another winding rod into one of the other sockets, being careful to seat it snugly and at full socket depth.
5. Hold the spring with the second winding bar, and remove the first.
6. Repeat Steps #2 through #5 until the complete turns have been applied.

**IMPORTANT:** AFTER WINDING THE SPRING(S), TIGHTEN THE SET SCREWS IN THE WINDING CONE TO 14-15 FT-LBS OF TORQUE (ONCE SET SCREWS CONTACT THE TORSION SHAFT, TIGHTEN SCREWS AN ADDITIONAL 1/2 TURN FOR SOLID SHAFT AND ONE FULL TURN FOR TUBULAR SHAFT).

Torsion spring(s) should be wound in the direction the end coil points.



**IMPORTANT:** CHECK THE WARNING TAG(S) ATTACHED TO THE SPRING(S) FOR THE REQUIRED NUMBER OF COMPLETE TURNS, TO BALANCE YOUR DOOR.

## 26 Attaching Rear Back Hangs

**IMPORTANT:** HOLD THE DOOR DOWN TO PREVENT IT FROM RISING UNEXPECTEDLY IN THE EVENT THE SPRING(S) WERE OVER-WOUND AND CAUTIOUSLY REMOVE LOCKING PLIERS FROM VERTICAL TRACKS.

Raise the door until the top section and half of the next section are in the horizontal track radius. Do not raise door any further since rear of horizontal tracks are not yet supported.

### ⚠️ WARNING

**RAISING DOOR INTO THE LOOSE HORIZONTAL TRACKS CAN RESULT IN DOOR FALLING AND CAUSE SEVERE OR FATAL INJURY.**

Clamp a pair of locking pliers onto the vertical tracks just above the second track roller on one side, and just below the second track roller on the other side. This will prevent the door from raising or lowering while installing the rear back hangs.

Using the chart below, select the appropriate perforated angle (may not be supplied). Fabricate and install rear back hangs, as shown.

Perforated Angle Gauge Weight Limitations:	
Perforated Angle Gauge	Door Balance Weight
2" x 2" x 12 Gauge	800 lbs. to 1600 lbs.
1-1/4" x 1-1/4" x 13 Gauge	305 lbs. to 610 lbs.
1-1/4" x 1-1/4" x 15 Gauge	220 lbs. to 440 lbs.
1-1/4" x 1-1/4" x 16 Gauge	175 lbs. to 350 lbs.

**NOTE:** If an opener is installed, position horizontal tracks one hole above level when securing it to the rear back hangs.

### ⚠️ WARNING

**MAKE SURE BACK HANGS ARE BRACED SUFFICIENTLY TO RESIST ANY MOTION DURING SPRING APPLICATION AND DOOR TRAVEL. IF BACK HANGS PIVOT OR DEFLECT, ADD REINFORCEMENT UNTIL THEY REMAIN FIRM AND STATIONARY. ANY BACK HANG THAT IS BENT MUST BE REPLACED.**

### ⚠️ WARNING

**KEEP HORIZONTAL TRACKS PARALLEL AND WITHIN 3/4" TO 7/8" FROM DOOR EDGE, OTHERWISE DOOR COULD FALL, RESULTING IN SEVERE OR FATAL INJURY.**

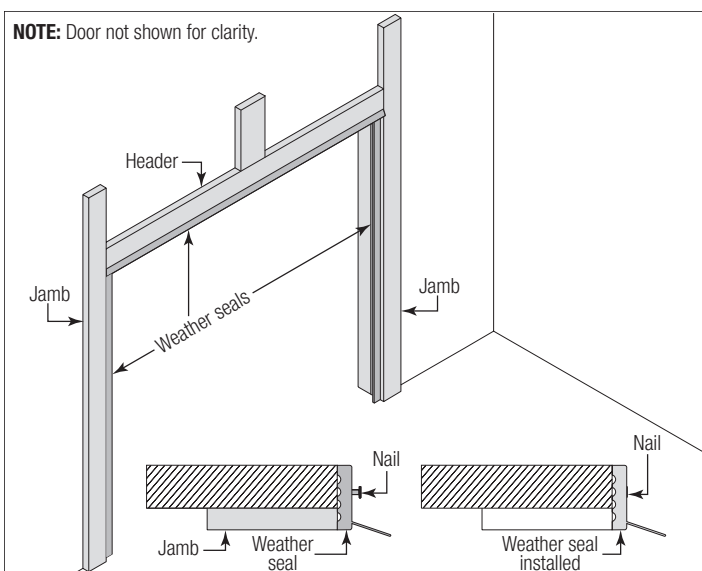
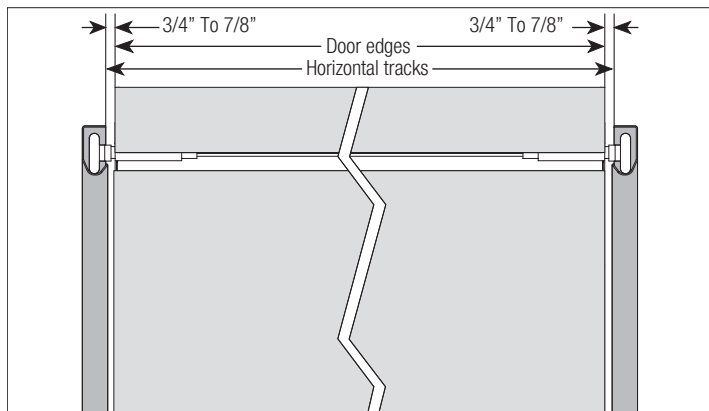
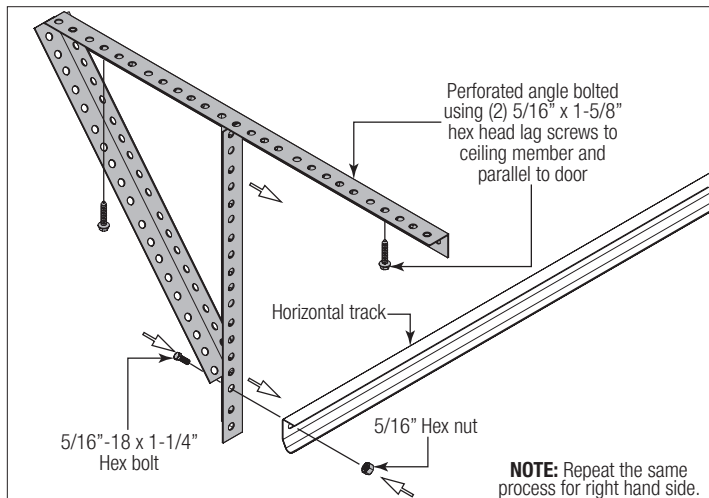
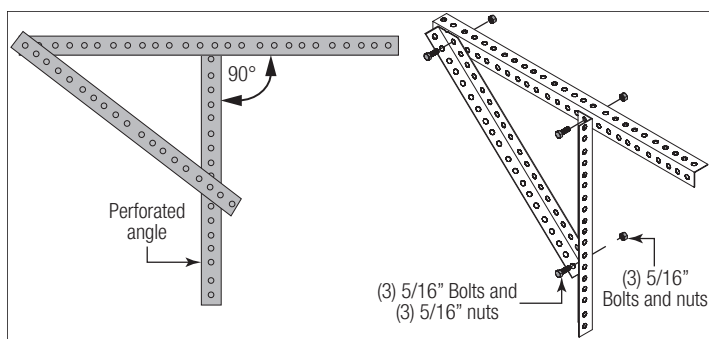
**IMPORTANT:** DO NOT SUPPORT THE WEIGHT OF THE DOOR ON ANY PART OF THE REAR BACK HANGS THAT CANTILEVERS 4" OR MORE BEYOND A SOUND FRAMING MEMBER.

**NOTE:** If rear back hangs are to be installed over drywall, use (2) 5/16" x 2" hex head lag screws and make sure lag screws engage into solid structural lumber.

### ⚠️ WARNING

**FAILURE TO ASSEMBLE AND ATTACH REAR BACK HANGS PROPERLY ACCORDING TO THE ABOVE INSTRUCTIONS MAY RESULT IN DOOR FALLING WHEN RAISED, CAUSING SEVERE OR FATAL INJURY.**

**NOTE:** Perforated angle must be attached to sound framing members and **nails should not be used.**



## 28 Balancing Door

Remove locking pliers. Lift door and check its balance. Adjustments to the required number of spring turns stated may be necessary. If door rises off floor more than 2 ft. under spring tension alone, reduce spring tension. If the door is hard to rise or drifts down on its own, add spring tension. A poorly balanced door can cause garage door operator problems.

To adjust spring tension, fully close door. Apply locking pliers to track above third track roller. Place locking pliers on torsion shaft, as shown in Step Attaching Counterbalance Lift Cables. Insert a winding rod into the winding cone. Push upward on the winding rod slightly while carefully loosening the set screws in the winding cone.

**IMPORTANT:** BE PREPARED TO SUPPORT THE FULL FORCE OF THE TORSION SPRING ONCE THE SET SCREWS ARE LOOSE.

Carefully adjust spring tension 1/4 turn. Retighten both set screws to 14-15 ft. lbs. of torque in the winding cone and repeat for the other side. Recheck door balance and re-adjust spring tension if needed.

**IMPORTANT:** DO NOT ADJUST MORE THAN 1 TURN FROM THE RECOMMENDED NUMBER OF TURNS.

If the door still does not operate easily, lower the door into the closed position, unwind spring(s) completely, and recheck the following items:

- 1.) Is the door level?
- 2.) Are the torsion shaft and flag angles / angle mount level and plumb?
- 3.) Does the distance between the flag angles / angle mount equal door width plus 3-3/8" to 3-1/2"?
- 4.) Do the counterbalance lift cables have equal tension? Adjust if necessary.
- 5.) Rewind the spring(s).
- 6.) Make sure door is not rubbing on jambs.

**IMPORTANT:** IF DOOR STILL DOES NOT BALANCE PROPERLY, THEN CONTACT A TRAINED DOOR SYSTEM TECHNICIAN.

# MAINTENANCE

## Cleaning Your Garage Door

Like any other exterior surface, Wayne Dalton garage doors will have dirt exposure from atmospheric conditions. Ordinarily, the cleaning action of rainfall will be adequate to wash the door, or the door can be washed periodically by hosing with a garden hose and clear water (in particular) for the areas not accessible to rain. If you desire to do a more thorough cleaning, or where soil collection conditions occur, follow these simple instructions.

1. To clean acrylic glazings wash with plenty of nonabrasive soap or detergent and water. Use the bare hand to feel and dislodge any caked dirt or mud. A soft, grit-free cloth, sponge or chamois may be used to wipe the surface. Do not use hard or rough cloth that will scratch the acrylic glazing. Dry with a clean damp chamois.
2. Grease and oil may be removed with kerosene or a good grade of naphtha (No aromatic content.). Users of these solvents should become familiar with their proper ties to handle them safely.

Mild solutions of detergents or household ammonia will aid in the removal of most dirt, and the following are recommended levels:

## 27 Attaching Weather Seal

Permanently attach the weatherstrips on both door jambs and header. The weatherstrips were temporarily attached in Preparing the Opening, in the pre-installation section of this manual.

**NOTE:** When permanently attaching the weatherstrips to the jambs, avoid pushing the weatherstrips too tightly against the face of door.

One cup of Tide™, or other common detergents, which contain less than 0.5% phosphate, dissolved into five gallons of warm water.

**NOTE:** The use of detergents containing greater than 0.5% phosphate is not recommended for use in general cleaning of garage doors. NEVER BLEND CLEANSERS OR DETERGENTS WITH BLEACH.

3. Do not use: Window cleaning fluids, scouring compounds, gritty cloths, leaded or ethyl gasoline, or solvents such as alcohol, acetone, carbon tetrachloride, etc.

This cleaning and maintenance information is suggested in an effort to be of assistance; however, manufacturer cannot assume responsibility for results obtained which are dependent on the cleaning solution and method of application.

## Operation And Maintenance

**OPERATING YOUR GARAGE DOOR:** Before you begin, read all warning labels affixed to the door and the installation instructions and owner's manual. When correctly installed, your Wayne Dalton door will operate smoothly. Always operate your door with controlled movements. Do not slam your door or throw your door into the open position, this may cause damage to the door or its components. If your door has an electric opener, refer to the owner's manual to disconnect the opener before performing manual door operation below.

**MANUAL DOOR OPERATION:** For additional information on manual garage door operations go to [www.dasma.com](http://www.dasma.com) and reference TDS 165.

### **WARNING**

**DO NOT PLACE FINGERS OR HANDS INTO SECTION JOINTS WHEN OPENING AND/OR CLOSING A DOOR. ALWAYS USE LIFT HANDLES / SUITABLE GRIPPING POINTS WHEN OPERATING THE DOOR MANUALLY.**

**OPENING A DOOR:** Make sure the lock(s) are in the unlocked position. Lift the door by using the lift handles / suitable gripping points only. Door should open with little resistance.

**CLOSING A DOOR:** From inside the garage, pull door downward using lift handles / gripping point only. If you are unable to reach the lift handles/ suitable gripping points only, use pull down rope affixed to the side of door. Door should close completely with little resistance.

**USING AN ELECTRIC OPERATOR:**

**IMPORTANT:** PULL DOWN ROPES MUST BE REMOVED AND LOCKS MUST BE REMOVED OR MADE INOPERATIVE IN THE UNLOCKED POSITION.

When connecting a drawbar (trolley type) garage door operator to this door, a drawbar operator bracket must be securely attached to the top section of the door, along with any struts provided with the door. Always use the drawbar operator bracket supplied with the door. To avoid possible damage to your door, Wayne Dalton recommends reinforcing the top section with a strut (may or may not be supplied). The installation of the drawbar operator must be according to manufacturer's instructions and force settings must be adjusted properly. Refer to the owner's manual supplied with your drawbar operator for complete details on installation, operation, maintenance and testing of the operator.

**MAINTAINING YOUR GARAGE DOOR:** Before you begin, read all warning labels affixed to the door and the installation instructions and owner's manual. Perform routine maintenance steps once a month, and have the door professionally inspected once a year. Review your Installation Instructions and Owner's Manual for the garage door. These instructions are available at no charge from Wayne Dalton, a division of Overhead Door Corporation, P.O. Box 67, Mt. Hope, OH., 44660, or at [www.Wayne-Dalton.com](http://www.Wayne-Dalton.com). For additional information on garage door/operator maintenance go to [www.dasma.com](http://www.dasma.com) and reference TDS 151, 167 and 179.

**Monthly Inspections:**

**1. Visual Inspection:** Closely inspect jambs, header and mounting surface. Any material found not to be structurally sound must be replaced. It may be necessary to uninstall part or all of the door assembly in order to replace defective material. Refer to the supplemental instructions "Removing an Existing Door / Preparing the Opening" at [www.Wayne-Dalton.com](http://www.Wayne-Dalton.com). Inspect the spring(s), counterbalance lift cables, track rollers, pulleys, rear back hangs and other door hardware for signs of worn or broken parts. Tighten any loose screws and/or bolts, except on bottom corner brackets or on the counterbalance assembly. Check exterior surface of the door sections for any minor cracks. Verify door has not shifted right or left in the opening. If you suspect problems, contact a trained door system technician.

### **WARNING**

**GARAGE DOOR SPRINGS, COUNTERBALANCE LIFT CABLES, BRACKETS, AND OTHER HARDWARE ATTACHED TO THE SPRINGS ARE UNDER EXTREME TENSION, AND IF HANDLED IMPROPERLY, CAN CAUSE SEVERE OR FATAL INJURY. ONLY A TRAINED DOOR SYSTEMS TECHNICIAN SHOULD ADJUST THEM, BY CAREFULLY FOLLOWING THE MANUFACTURER'S INSTRUCTIONS.**

### **WARNING**

**NEVER REMOVE, ADJUST, OR LOOSEN THE BOLTS, SCREWS AND/OR LAG SCREWS ON THE COUNTERBALANCE (END BEARING BRACKETS, DRUMS OR SPRING SYSTEM) OR BOTTOM CORNER BRACKETS OF THE DOOR. THESE BRACKETS ARE CONNECTED TO THE SPRING(S) AND ARE UNDER EXTREME TENSION. TO AVOID POSSIBLE SEVERE OR FATAL INJURY, HAVE ANY SUCH WORK PERFORMED BY A TRAINED DOOR SYSTEMS TECHNICIAN USING PROPER TOOLS AND INSTRUCTIONS.**

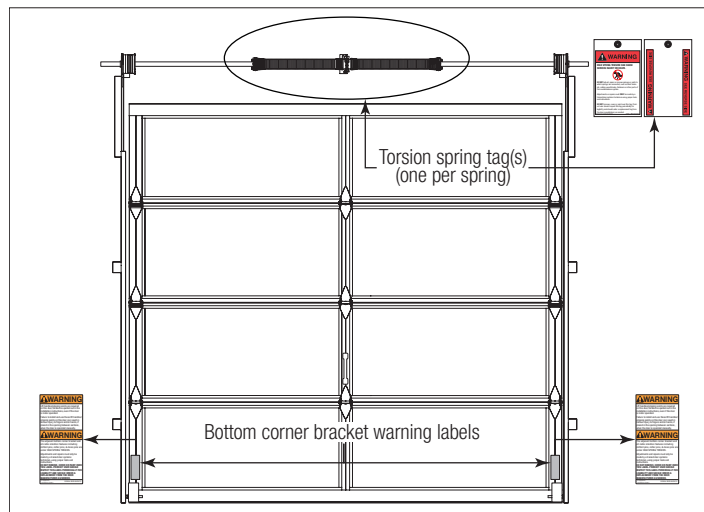
**TORSION SPRINGS:** The torsion springs (located above the door) should only be adjusted by a trained door systems technician. DO NOT attempt to repair or adjust torsion springs yourself.

**EXTENSION SPRINGS:** A restraining cable or other device should be installed on the extension spring (located above the horizontal tracks) to help contain the spring if it breaks.

**2. Door Balance:** Periodically test the balance of your door. If you have a garage door drawbar operator, use the release mechanism so you can operate the door by hand when doing this test. Start with the door in the fully closed position. Lift the door to check its balance. Adjust Extension spring(s), if door lifts by itself (hard to pull down) or if door is difficult to lift (easy to pull down). DO NOT attempt to repair or adjust Torsion Springs yourself. To adjust Extension spring(s), refer to your installation instructions and owner's manual. If in question about any of the procedures, do not perform the work. Instead, have it adjusted by a trained door systems technician.

**3. Lubrication:** The door should open and close smoothly. Ensure the door track rollers are rotating freely when opening and closing the door. If track rollers do not rotate freely, clean the door tracks, removing dirt and any foreign substances. Clean and lubricate (use a non-silicon based lubricant) graduated end hinges, center hinges, steel track rollers, bearings and torsion springs (torsion spring coil surfaces). DO NOT lubricate plastic idler bearings, nylon track rollers, door track. DO NOT oil a cylinder lock, if actuation is difficult use a graphite dust to lubricate.

**CHECK FOR PRESENCE OF SAFETY LABELS:**





## Models 8450 LUMINOUS<sup>®</sup>, 8850, 8855, 464, 451, 452, and 453 Limited Warranty

Wayne Dalton, a division of Overhead Door Corporation ("Seller") warrants to the original purchaser of the Full-View Models 8450, 8850, 8855, 464, 451, 452 or 453 Doors ("Product"), subject to all of the terms and conditions hereof, that the Product and all components thereof will be free from defects in materials and workmanship for the following period(s) of time, measured from the date of installation:

- **ONE (1) YEAR** against defects in materials and workmanship

Seller's obligation under this warranty is specifically limited to repairing or replacing, at its option, any part which is determined by Seller to be defective during the applicable warranty period. Any labor charges are excluded and will be the responsibility of the purchaser.

This warranty is made to the original purchaser of the Product only and is not transferable or assignable. This warranty does not apply to any unauthorized alteration or repair of the Product, or to any Product or component which has been damaged or deteriorated due to misuse, neglect, accident, failure to provide necessary maintenance, normal wear and tear, acts of God, or any other cause beyond the reasonable control of Seller or as a result of having been exposed to toxic or abrasive environments, including blowing sand, salt water, salt spray and toxic chemicals and fumes.

Polycarbonate wind inserts require special care and cleaning; this warranty excludes any damage caused by any failure to strictly follow manufacturer's instructions with regard to cleaning.

**THIS WARRANTY IS EXCLUSIVE AND IN LIEU OF ANY OTHER WARRANTIES, EITHER EXPRESS OR IMPLIED, INCLUDING BUT NOT LIMITED TO ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE.**

**IN NO EVENT SHALL SELLER BE RESPONSIBLE FOR, OR LIABLE TO ANYONE FOR, SPECIAL, INDIRECT, COLLATERAL, PUNITIVE, INCIDENTAL OR CONSEQUENTIAL DAMAGES, even if Seller has been advised of the possibility of such damages. Such excluded damages include, but are not limited to, loss of use, cost of any substitute product, or other similar indirect financial loss.**

Claims under this warranty must be made promptly after discovery, within the applicable warranty period, and in writing to the authorized dealer or installer whose name and address appear below. The purchaser must allow Seller a reasonable opportunity to inspect any Product claimed to be defective prior to removal or any alteration of its condition. Proof of the purchase and/or installation date, and identification as the original purchaser, may be required.

SELLER: \_\_\_\_\_

SELLER'S ADDRESS: \_\_\_\_\_

\_\_\_\_\_

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Thank you for your purchase.

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If you need assistance, please call 1-866-569-3799 (press Option 1) and follow the prompts to contact a customer service representative. They will be happy to handle any questions that you may have.

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After installation is complete, leave this Installation Instructions And Owner's Manual with the homeowner, or fasten it near garage door for easy reference.